

## NOTIFICATION

### Printing Errors for 2004 Edition of the ASME Code

#### Minimum PWHT Normal Holding Temperature for Section VIII Div.1 P-No. 1, P-No. 10B Materials and Section VIII Div. 2 P-No. 4 Materials

We understand that there are a couple of printing errors for the 2004 Edition of the ASME Boilers and Pressure Vessels Code as follows:

- the correct minimum postweld heat treatment normal holding temperature for Section VIII Div. 1 P-No. 1 and P-No.10B materials is **1,100 °F (593 °C)**.
- the correct minimum postweld heat treatment normal holding temperature for Section VIII Div. 2 P-No. 4 materials is **1,200 °F (650 °C)**.

The mandatory date for the 2004 Edition of the ASME Code Sections is **March 31, 2005**. It is understood that ASME plans to issue a correction page prior to the mandatory date to rectify the printing errors. In the meantime, if the 2004 Edition of the ASME Code is used in Alberta, the minimum postweld heat treatment normal holding temperature shall be taken as indicated above.

### Background

On page 159 of Section VIII Div. 1 Table UCS-56 minimum postweld heat treatment normal holding temperature for P-No. 1 materials was inadvertently increased from 1,100 °F (593 °C) to 1,200 °F (650 °C).

On page 165 of Section VIII Div. 1 Table UCS-56 minimum postweld heat treatment normal holding temperature for P-No. 10B materials was inadvertently increased from 1,100 °F (593 °C) to 1,200 °F (650 °C).

On page 159 of Section VIII Div. 2 Table AF-402.1 minimum postweld heat treatment normal holding temperature for P-No. 4 materials was inadvertently decreased from 1,200 °F (650 °C) to 1,100 °F (593 °C).