

**Information Bulletin IB18-013**

**July 05, 2018**

**Rescind and Reissue of Pressure Tack Welder  
Certificate of Competency Cards**

Pressure Tack Welders Certificates of Competency cards that have the following limitations on the reverse side have been rescinded:

Welding is limited to:

- 1) Individual tack welds that do not exceed 3 inches (76mm) in length.
- 2) Root tack welds on circumference joints shall not exceed:
  - a) 50% of the circumference for less than 3 inch NPS
  - b) 30% of the circumference for equal to or greater than 3 inch NPS

The Certificate of Competency cards have been rescinded because the limitations on the reverse side of the card are not in alignment with the Pressure Tack Welder Syllabus (AB-250) and the Interpretation for Permanent Tack Welds (IB17-021).

The rescinded Pressure Tack Welder Certificate of Competency cards are to be returned to ABSA so new Certificate of Competency cards with the correct limitations can be reissued at no cost to the holder.

Please return rescinded Certificates of Competency cards to:

ABSA  
Examination and Certification Department – Welding  
9410- 20<sup>th</sup> Avenue  
Edmonton, Alberta  
T6N 0A4

If you have any questions please call Jason Reinhart at 780-433-0281 Ext 3342.

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Mike Poehlmann, P.L. (Eng.)  
Administrator, Province of Alberta Pressure Equipment Safety  
Chief Inspector, ABSA the pressure equipment safety authority

TYPE: NOTIFICATION	DESCRIPTION: RESCIND AND REISSUE OF PRESSURE TACK WELDER CERTIFICATE OF COMPETENCY CARDS	REGULATION: PWR
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