



the pressure equipment safety authority

PRESSURE TACK WELDER:
Application for Certificate of
Competency/Performance Qualification

Tel: 780-437-9100
Fax: 780-437-7787
welding@absa.ca
AB-247 2021-10

PRESSURE TACK WELDER:
TEMPORARY
QUALIFICATION RECORD

TACK WELDS ONLY

A. I, (Last Name) (Initial) (First Name) Date of Birth (YYYY/MM/DD)
of, Mailing Address (Apt/Street/PO Box) (City) (Prov) (Postal Code)
Home Tel.: Bus Tel.:
Email:
do hereby make application to undertake examination for a Tack Welder Certificate of
Competency under the Safety Codes Act and Regulations and I am the holder of:
Apprentice* [] Journeyman* [] Type Certificate #:
(Signature of Applicant) (Date)

Name (Last Name)
(First Name)
TW- (File No.)

Variables

Table with 2 columns: Variable Name, Value. Includes: Company's WPS Registration/Specification No., Base Metal Spec. and Type/Grade or UNS No. (Info), Base Metal Thickness (Info), Filler Metal Specification (Info).

Table with 3 columns: Variable Name, Actual Values, Range Qualified. Includes: Process(es), GMAW - Transfer mode, Filler metal F-No., Weld deposit thickness, Backing, Progression, GTAW, PAW - Filler metal product form, GTAW - Welding current type & polarity, Base metal P-Number, Pipe Diameter, Welding position, GTAW, PAW or GMAW - Backing gas, GTAW or PAW - Consumable insert.

Test Results

Table with 8 columns: GUIDED BENDS, Coupon No., PASS, FAIL, GUIDED BENDS, Coupon No., PASS, FAIL. Rows: Side Bend-3G, Side Bend-4G.

Visual Examination (QW-302.4) : ACCEPTABLE []

REMARKS

Performance Qualification Test Held
At:
[] I therefore do not recommend the issuance of a Tack Welder Certificate of Competency
[] I therefore recommend the issuance of a Tack Welder Certificate of Competency
(Date of Test) (Date of Expiry) (Safety Codes Officer) Print/Sign

Welding is Limited to:
1. Individual Tack welds that do not exceed 3 inches (76 mm) in length.
2. The aggregate length of the root tack welds on circumferential joints in pipe and tube shall not exceed 25% of the weld circumference.

This document is a temporary Certificate of Competency and Performance Qualification Card that is valid for 30 days. If you do not receive the permanent cards within 21 days of this test, please notify: welding@absa.ca and include a copy of this document.

(Issue Date)
(Safety Codes Officer/DOP)

FOR OFFICE USE ONLY

Welding Specialist Date



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and Performance Qualification**

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Please provide copies of the documents* listed below with this application form:

- * To qualify to take a Pressure Tack Welder Certificate of Competency Test, a candidate must be a:
1. Journeyman or Apprentice: Boiler Maker or Steam Fitter-Pipe Fitter or Structural Steel and Plate Fitter or Welder who has a trade certificate issued under the Apprenticeship and Industry Training Act.
 2. A candidate who is an apprentice Boilermaker or Steam-Pipe Fitter or Structural Steel and Plate Fitter must also provide a letter from their employer that a minimum 40 hours of practical training in the welding process to be used in the skills test has been completed.
 3. Must include Government issued photo ID.

Submit Application to: ABSA 9410 – 20 th Avenue, Edmonton, Alberta T6N 0A4 Tel. (780) 437-9100 Fax (780) 437-7787 Or Email: welding@absa.ca	\$242.00 fee is required for scheduling**			
	Payment:	MC <input type="checkbox"/> , Visa <input type="checkbox"/> , AMEX <input type="checkbox"/> , Cash*** <input type="checkbox"/> , Debit *** <input type="checkbox"/>		
	Card Number:		Expiry Date:	
	Cardholder Name:		Signature:	

** Additional fees may apply

*** Cash and debit payments may only be made in person at an ABSA office (Edmonton or Calgary)